



Hydrotech® Splice Tape Primer

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SECTION 1. IDENTIFICATION

Product name : Hydrotech® Splice Tape Primer

Company name : Sika Corporation
201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 2

Skin irritation : Category 2

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Aspiration hazard : Category 1

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

GHS label elements

Hazard pictograms :



Signal Word : Danger



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

- Hazard Statements : H225 Highly flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
- Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233 Keep container tightly closed.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use non-sparking tools.
P243 Take action to prevent static discharges.
P261 Avoid breathing mist or vapors.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
- Response:**
P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P331 Do NOT induce vomiting.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
- Storage:**
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
- Disposal:**
P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS No./Unique ID	Classification	Concentration (% w/w)
methyl acetate	79-20-9	Flam. Liq. 2; H225 Eye Irrit. 2A; H319 STOT SE 3; H336	$\geq 30 - \leq 60$
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics (heptane)	64742-49-0	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304	$\geq 10 - \leq 30$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not induce vomiting without medical advice.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : Risk of serious damage to the lungs (by aspiration).
irritant effects
Aspiration may cause pulmonary edema and pneumonitis.
Respiratory disorder
Erythema
Dermatitis
Loss of balance



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

Vertigo
May be fatal if swallowed and enters airways.
Causes skin irritation.
May cause drowsiness or dizziness.

Notes to physician : Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Foam
Dry powder
Carbon dioxide (CO₂)
Water spray
Alcohol-resistant foam
Dry chemical
- Unsuitable extinguishing media : Water jet
- Hazardous combustion products : No hazardous combustion products are known
- Further information : Use water spray to cool unopened containers.
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for fire-fighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.
- Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.
- Conditions for safe storage : Store in original container.
Store in cool place.
Keep in a well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Store in accordance with local regulations.
- Materials to avoid : Explosives
Oxidizing agents
Poisonous gases
Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl acetate	79-20-9	TWA	200 ppm 610 mg/m ³	OSHA Z-1
		TWA	200 ppm 610 mg/m ³	OSHA P0
		STEL	250 ppm 760 mg/m ³	OSHA P0



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

Engineering measures : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : natural color



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

Odor	: No data available
Odor Threshold	: No data available
pH	: Not applicable
Melting point/ range	: ca. -144 °F / -98 °C
Boiling point/boiling range	: ca. 132.4 °F / 55.8 °C
Flash point	: ca. 16 °F / -9 °C (Method: Tag closed cup)
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: 10 hpa
Relative vapor density	: No data available
Density	: ca. 0.86 g/cm ³ (68 °F / 20 °C)
Solubility(ies)	
Water solubility	: soluble
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	
Viscosity, dynamic	: No data available
Viscosity, kinematic	: Not applicable
Explosive properties	: No data available
Oxidizing properties	: No data available
Volatile organic compounds (VOC) content	: 734 g/l



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: The product is chemically stable.
Possibility of hazardous reactions	: Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: No data available
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Based on available data, the classification criteria are not met.

Product:

Result	: Not applicable
Assessment	: No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified due to lack of data.

Aspiration toxicity

May be fatal if swallowed and enters airways.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

IATA-DGR

UN/ID No. : UN 1133
Proper shipping name : Adhesives
Class : 3
Packing group : II
Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353
Environmentally hazardous : yes

IMDG-Code

UN number : UN 1133
Proper shipping name : ADHESIVES
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-D
Marine pollutant : yes

Domestic regulation

49 CFR Road

UN/ID/NA number : UN 1133
Proper shipping name : Adhesives
Class : 3
Packing group : II
Labels : FLAMMABLE LIQUID
ERG Code : 128
Marine pollutant : yes

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

The following substance(s) is/are subject to TSCA 12(b) export notification requirements:
methyl acetate 79-20-9



Hydrotech® Splice Tape Primer

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CERCLA Reportable Quantity

Listed substances in the product are at low enough levels to not be expected to exceed the RQ

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Aspiration hazard
Skin corrosion or irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including ethylbenzene, which is known to the State of California to cause cancer, and n-hexane, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on



Hydrotech® Splice Tape Primer

Revision Date 08/21/2025

Print Date 08/21/2025

the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 08/21/2025

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