



Hydrotech® VM Precoat Adhesive

Revision Date 01/13/2025

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SECTION 1. IDENTIFICATION

Product name : Hydrotech® VM Precoat Adhesive

Company name : Sika Corporation
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USA
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Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: +1-703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids : Category 2

Skin irritation : Category 2

Eye irritation : Category 2A

Reproductive toxicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

Aspiration hazard : Category 1

GHS label elements



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Hazard pictograms

:



Signal Word

: Danger

Hazard Statements

: H225 Highly flammable liquid and vapor.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.
H361 Suspected of damaging fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.

Precautionary Statements

:

Prevention:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P242 Use only non-sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe mist or vapors.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P331 Do NOT induce vomiting.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.



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P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration $\geq 1\%$.

Other hazards

Intentional misuse by deliberate concentration and inhalation of vapor may be harmful or fatal.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
n-hexane	110-54-3	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361 STOT SE 3; H336 STOT RE 2; H373 Asp. Tox. 1; H304	$\geq 30 - < 50$
toluene	108-88-3	Flam. Liq. 2; H225 Skin Irrit. 2; H315 Repr. 2; H361 STOT SE 3; H336 STOT RE 2; H373 Asp. Tox. 1; H304	$\geq 30 - < 50$

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.



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	Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	: Risk of serious damage to the lungs (by aspiration). irritant effects May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if inhaled. Aspiration may cause pulmonary edema and pneumonitis. Respiratory disorder Excessive lachrymation Erythema Dermatitis Loss of balance Vertigo
Notes to physician	: Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media	: Alcohol-resistant foam Carbon dioxide (CO ₂) Dry chemical
Unsuitable extinguishing media	: Water
Further information	: Use water spray to cool unopened containers.



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Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.
for fire-fighters

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Use explosion-proof equipment.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Take precautionary measures against electrostatic discharges.

Advice on safe handling : Do not breathe vapors or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors).
Follow standard hygiene measures when handling chemical products.



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- Conditions for safe storage : Store in original container.
 Store in cool place.
 Keep in a well-ventilated place.
 Containers which are opened must be carefully resealed and kept upright to prevent leakage.
 Observe label precautions.
 Store in accordance with local regulations.
- Materials to avoid : Explosives
 Oxidizing agents
 Poisonous gases
 Poisonous liquids

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-hexane	110-54-3	TWA	500 ppm 1,800 mg/m ³	OSHA Z-1
		TWA	50 ppm 180 mg/m ³	OSHA P0
toluene	108-88-3	TWA	20 ppm	ACGIH
		TWA	200 ppm	OSHA Z-2
		CEIL	300 ppm	OSHA Z-2
		Peak	500 ppm (10 minutes)	OSHA Z-2
		TWA	100 ppm 375 mg/m ³	OSHA P0
		STEL	150 ppm 560 mg/m ³	OSHA P0

The above constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

- Engineering measures** : Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.
 The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.

Personal protective equipment



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- Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
- The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.
- Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Hygiene measures : Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove respiratory and skin/eye protection only after vapors have been cleared from the area.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Color : red
- Odor : No data available
- Odor Threshold : No data available
- pH : Not applicable
- : Not applicable
- Boiling point/boiling range : ca. 153 °F / 67 °C
- Flash point : ca. -2.9 °F / -19.4 °C
(Method: closed cup)



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Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapor pressure	:	28.9975 hpa
Relative vapor density	:	No data available
Density	:	ca. 0.9 g/cm ³ (68 °F / 20 °C)
Solubility(ies)		
Water solubility	:	partly soluble
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Autoignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	not determined
Explosive properties	:	No data available
Oxidizing properties	:	No data available
Volatile organic compounds (VOC) content	:	517 g/l

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions. Vapors may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	No data available



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Hazardous decomposition products : No decomposition if stored and applied as directed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Result : Eye irritation
Remarks : see user defined free text

Respiratory or skin sensitization

Skin sensitization

Not classified due to lack of data.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

IARC Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Suspected of damaging fertility or the unborn child.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

May be fatal if swallowed and enters airways.



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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
May be harmful to the environment if released in large quantities.
Water polluting material.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
UN/ID No. : UN 1139
Proper shipping name : Coating solution
Class : 3
Packing group : II



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Labels : Flammable Liquids
Packing instruction (cargo aircraft) : 364
Packing instruction (passenger aircraft) : 353

IMDG-Code

UN number : UN 1139
Proper shipping name : COATING SOLUTION (n-hexane)
Class : 3
Packing group : II
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : yes

Domestic regulation

49 CFR

UN/ID/NA number : UN 1139
Proper shipping name : Coating solution
Class : 3
Packing group : II
Labels : FLAMMABLE LIQUID
ERG Code : 127
Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

TSCA list : All chemical substances in this product are either listed as active on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)
toluene	108-88-3	1000

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.



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SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Reproductive toxicity
Specific target organ toxicity (single or repeated exposure)
Aspiration hazard
Skin corrosion or irritation
Serious eye damage or eye irritation

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

n-hexane	110-54-3	>= 30 - < 50 %
toluene	108-88-3	>= 30 - < 50 %

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

n-hexane	110-54-3	>= 30 - < 50 %
toluene	108-88-3	>= 30 - < 50 %

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including n-hexane, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2 : USA. Occupational Exposure Limits (OSHA) - Table Z-2
ACGIH / TWA : 8-hour, time-weighted average
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-2 / TWA : 8-hour time weighted average
OSHA Z-2 / CEIL : Acceptable ceiling concentration
OSHA Z-2 / Peak : Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor



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does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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