

# Bonding Adhesive - Low VOC



## GENERAL DESCRIPTION

A general purpose, synthetic polymer based contact bonding adhesive, with a long tack time for easy construction assembly. It has a high resistance to aging and heat; it is fast drying with excellent green strength; and it is compliant under provisions of the OTC Model Rule.

## BASIC USE

Specifically designed to bond Hydrotech's Flex-Flash UN (uncured neoprene) flashing membrane to an acceptable substrate (i.e. wood, metal, concrete).

## APPLICATION

- Stir the Bonding Adhesive thoroughly before and during use.
- The mating surfaces of the Flex-Flash UN and substrate must be clean and free of any contaminants.
- Apply the Bonding Adhesive with a brush or roller. Coat both surfaces completely and evenly, avoiding globs and puddles, at a rate of 50-70 square feet per gallon on each surface (2 - 2 1/2 dry mils coated both sides).
- Allow both membrane surfaces to dry, typically 20-30 minutes depending on ambient temperature and humidity. When adequately dry the Bonding Adhesive should not stick or string-up to a dry finger touch.
- Mate the coated surfaces and apply positive pressure with a steel hand roller or broom to insure 100% adhesion.
- The minimum recommended application temperature is 40 °F or higher. Applying in temperatures below 40°F will extend the drying time and potentially cause condensation of water on the adhesive film, ultimately producing lower bond strengths.



## CAUTIONS

### FLAMMABLE LIQUID!

Do not use near open fire or flame and extinguish all smoking materials. Use only in well ventilated areas. Avoid prolonged breathing of vapors and contact with skin. Ground 5 gallon metal pails when material is transferred.

A Material Safety Data Sheet is available upon request.

DOT Label required: Flammable Liquid UN 1133

## TECHNICAL DATA

PROPERTY	RESULTS
COLOR	Amber (yellow)
UNIT WEIGHT/GALLON	7.60 lbs
VISCOSITY	2,500 cps (±500) Brookfield RVT Spindle No. 3 @20 rpm
VOC CONTENT	<250 g/L
SOLID CONTENT	25% (±1)
SPECIFIC GRAVITY	0.912
SHELF LIFE	9 months, unopen

**LEED INFORMATION**

	Credit 4	Credit 5
Recycled Content (% by weight)	0	
Manufacture Location		Ashland, OH
Extraction/Harvesting Location		Ashland, OH
VOC Content (g/L)		<250

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